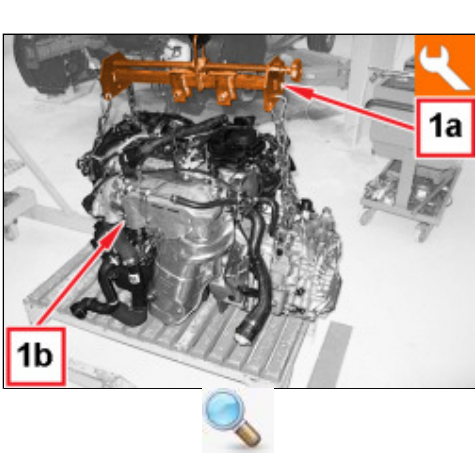
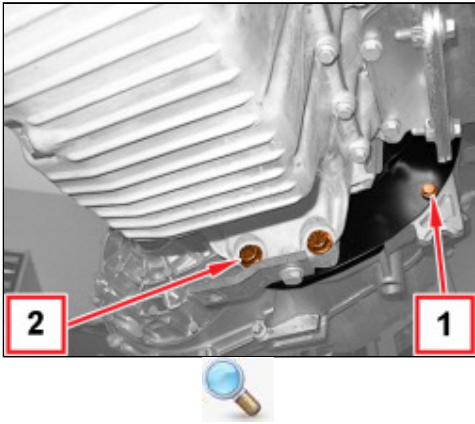




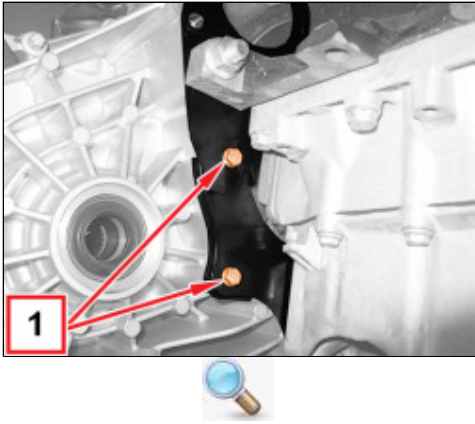
Removing ([Refitting](#))

1. With the tool (1a) support the power unit (1b) as shown in the figure.

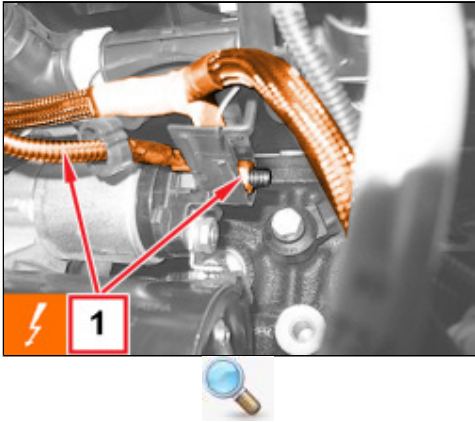
Tool	Description	Function	Validity
1871001700	Balance	Removing/refitting power unit	1.4 Turbo Petrol



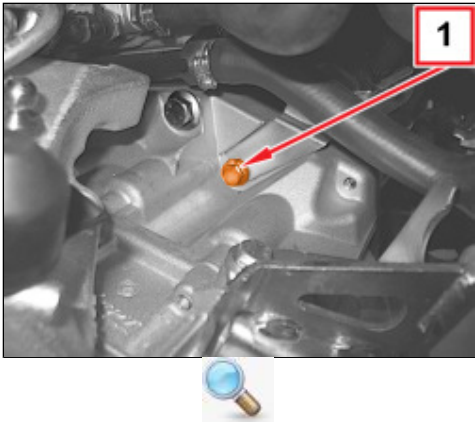
1. Undo the screw fixing the engine flywheel guard to the gearbox.
2. Undo the screws fixing the gearbox to the engine oil sump.



1. Undo the remaining screws fixing the engine flywheel guard to the gearbox.

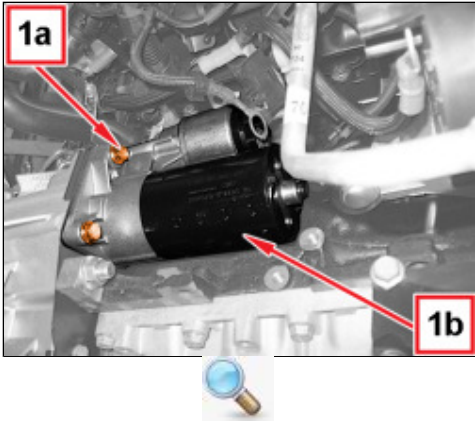


1. Open the protective cover, loosen the nut and remove the starter wiring.

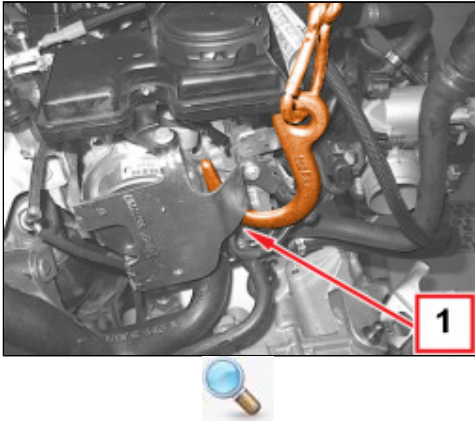


1. Undo the screw and release the wiring holder bracket.

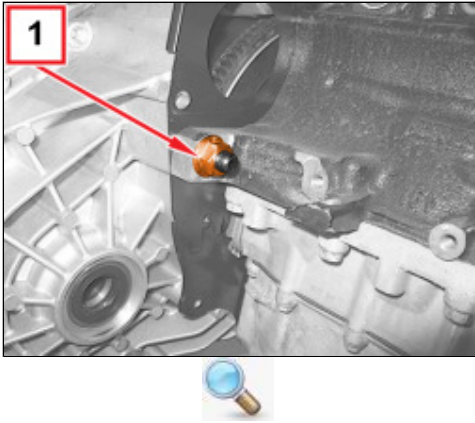
1. Undo the bolts (1a) and remove the starter motor (1b).



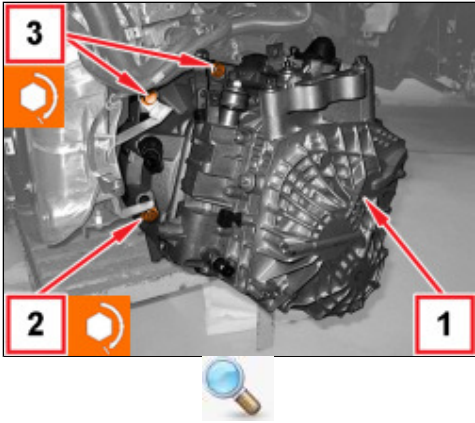
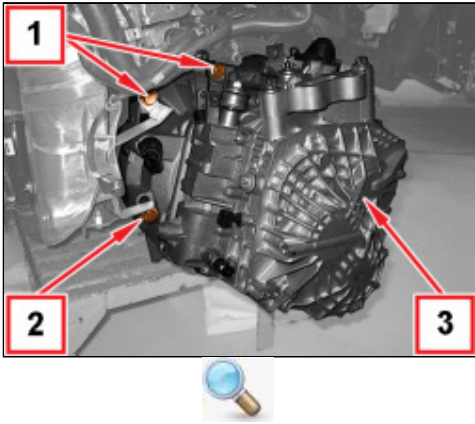
1. Disconnect the power unit lifting points, gearbox side, and attach the engine in the point shown in the figure.



1. Undo the nut fixing the gearbox to the engine.



1. Undo the upper screws securing the gearbox to the engine.
2. Undo the side screw fixing the gearbox to the engine.
3. Remove the gearbox from the engine.



Refitting ([Removing](#))

1. Place the gearbox in its housing engaging the side stud.
2. Tighten the side screw fixing the gearbox to the engine to the prescribed torque.

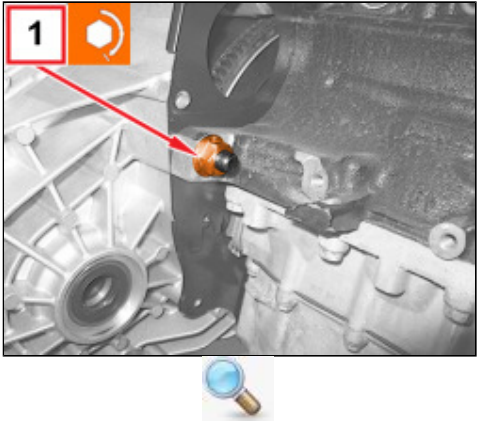
Component	Fastening	Ø	Value (daNm)	Validity
Manual gearbox to engine - crankcase side	Screw	M10	3.6 ÷ 4.4	1.4 Turbo Petrol

3. Tighten the upper screws fixing the gearbox to the engine to the prescribed torque.

Component	Fastening	Ø	Value (daNm)	Validity

Manual gearbox to engine - crankcase side	Screw	M10	3.6 ÷ 4.4	1.4 Turbo Petrol
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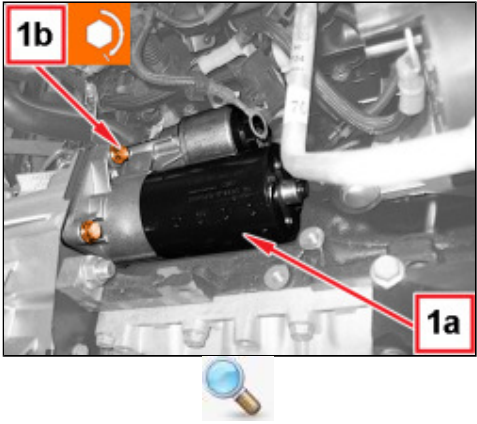
1. Tighten the nut fixing the gearbox to the engine to the prescribed torque.



Component	Fastening	Ø	Value (daNm)	Validity
Manual gearbox to engine - crankcase side	Screw	M12	4.8 ÷ 7.2	1.4 Turbo Petrol

- Place the wiring holder bracket in its housing and tighten the screw fixing it to the gearbox.

1. Place the starter (1a) in its housing and tighten the screws (1b) to the prescribed torque.

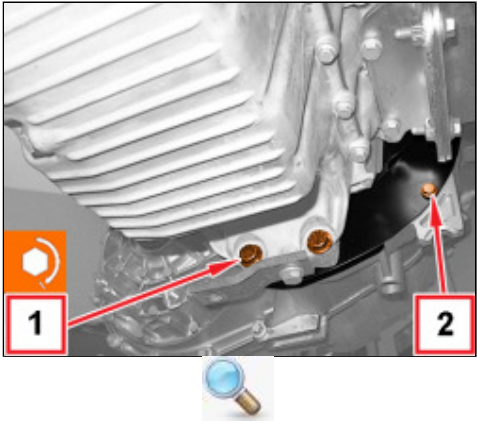


Component	Fastening	Ø	Value (daNm)	Validity
Starter motor	Screw	M8	2.4 ÷ 3.0	

- Place the starter wiring in its seat, tighten the nut and close the protective cover.

- Tighten the screws fixing the engine flywheel guard, intake side.

1. Tighten the screws fixing the gearbox to the engine sump to the prescribed torque.



Component	Fastening	Ø	Value (daNm)	Validity
Manual gearbox to engine - crankcase side	Screw	M10	3.6 ÷ 4.4	1.4 Turbo Petrol

2. Tighten the screw fixing the engine flywheel guard to the gearbox.